



Fanapart Gluing with reacto[®] Fanapart Adhesive C8

Print / Adhesive Preparation

- Leave an unprinted strip of at least 2 mm at the edge to be glued.
- Put all the sets with their trimmed edges exactly together.
- The height of the stack should not exceed 30 cm.
- In order to prevent gaps between the sheets a maximum weight of 2 kg can be placed on top, but there is no need to press the stack down!

Fanapart Gluing

- Apply the glue as soon as possible after making the cut.
- Shake glue well before use.
- Use a clean, soft flat brush.
- Apply glue from the middle of the stack outwards, moving the brush horizontally.
- Saturate the glued edge by applying several wet on wet coats during a single operation.
- After a drying time of approximately 30 minutes, separate the sets into small stacks by fanning them out.
- Hot air drying affects the gluing therefore switch it on only after 10 minutes.
- The glue is finally set after a total drying time of 60 minutes.

Tips and Suggestions

- Before gluing a large number of copies carry out a test gluing.
- When using higher grammages of paper a second coat may be applied approximately 1 minute after the first coat.
- Thick layers of glue do not impair the separation of the stacks (no interlocking) and always have a positive effect on the strength of the glued connection.
- For a better separation take away the weights after 15 minutes of drying.
- The grain direction of the sheets must be consistent within a form set. As a rule, the grain direction should be parallel to the glued edge.
- Warping of the stacks at the glued edge will not be permanent and will disappear after some time.
- After use clean the brush and vessel with water.
- Never pour the rest of the glue back into the glue bottle.